Operations Management for Business Startups ''Jamu Partnership'' in Indonesia

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ABSTRACT

Background – Indonesian people's concern for health is increasing, this is marked by the implementation of a healthy lifestyle, namely more and more people, who do exercise, maintain their diet and desire to consume health drinks, one of which is Jamu. Jamu is an Indonesian heritage that has been passed down and is believed to be an effort to maintain fitness. To increase the consumption of jamu, efforts are made, one of which is health and fitness tourism in the form of jamu cafes. Jamu cafes are still limited in scope and information about jamu cafes serving delicious herbs is also difficult to access. The business of providing jamu cafes with a partnership system is a promising business opportunity bv implementing effective and efficient operational management.

Method – Operations management effective, efficient and productive.

Result – This activity helps jamu partnership startup companies to carry out management operations appropriately.

Keywords: Operations Management, Startups, Jamu Partnership, Business Opportunity, Indonesia.

1. INTRODUCTION

As a startup company, PT OAM (PT Oesodo Alam Mandiri) is engaged in jamu partnerships. This startup company is the answer to the existence of business opportunities due to the increasing desire for entrepreneurship and the trend of healthy lifestyles of society in Indonesia. One of the lifestyles that is very popular in Indonesia today is the culture of drinking jamu which also gets support from the government. Jamu is one type of drink and traditional medicine in Indonesia.

Based on survey data, 73% of Indonesian people are very concerned about health. In addition, people's desire to become entrepreneurs is also very high, this can be seen by the increase in SMEs by 2.8% every year. As a new startup company, of course PT OAM requires good operations management. This is necessary so that the company can operate effectively and efficiently.

A good operational management system will support the sustainability of the company's business going forward, both in the process of competing with existing companies or companies that just emerge later. PT OAM's operations management will be made as streamlined as possible, of course in accordance with the goals that the company wants to achieve. Each operations management target is made in detail so that control in achieving operations performance can also be carried out easily, including the company will also be easy to make adjustments if there are deviations in the company's operational activities. Operations management of PT OAM as a jamu partnership startup is prepared according to the following discussion.

2. MATERIALS AND METHODS

In the current era of globalization, startup companies must be able to operate effectively and efficiently. Operational management needs to be structured properly so that make companies to be scalable, repeatable, and profitable the business model (Blank, G. and Dorf, 2012). PT OAM operations management as a series of

activities that create value in goods and services by converting inputs into outputs (Heizer, 1988). Shown in Figure 2.1 below.

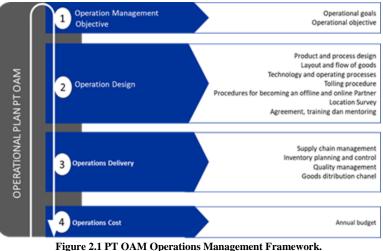


Figure 2.1 PT OAM Operations Management Framework. Source: Author, 2021.

Operations Management Objective

Operations management objectives are arranged so that each activity is directed according to PT OAM's targets. In the implementation of PT OAM's goals, it must be able to stimulate managers and employees throughout to work with pride and enthusiasm to achieve the goals that have been set (David, 2011).

Operations Design

To remain competitive in the current era of globalization, PT OAM must be able to design and offer better products and services and be able to increase the efficiency of its operations (Taj & Morosan, 2011). In addition, intense competition will force PT OAM to design and provide high quality products and services with minimal production costs (Paul, L.G. and Cho, 2011). So that the right operation design is very much needed by PT OAM, both the operation design for the product and also the partnership. In product business and partnership development operations, PT OAM collaborating with other companies in development is often seen as a way to access new technologies (Lambe, Spekman, & Hunt, 2002).

Operations Delivery

PT OAM's delivery of operations consists of supply chain, inventory and quality management. PT OAM's needs to design and ensure that supply chain management in its business runs well. Supply chain management is very important in integrating key business processes with suppliers and customers. So that existing products, services, and information can add value to all stakeholders (Croxton et al., 2001). The goal of PT OAM supply chain management is to ensure that each entity in the supply chain provides each other with the latest information so as to create a perfect balance between supply and demand. One of the criteria for PT OAM's partner companies in terms of supply chains is the location of the company. A close location will have an impact on the effectiveness of the company and can reduce the company's operational costs (Ramadhan et al., 2020).

PT OAM's inventory management is designed to ensure that goods are always available and at the same time minimize expiration times (Nahmias, 1982). Because inventory management is one of the factors that can affect the company's performance (Ahmad & Zabri, 2016). So the management of PT OAM needs to carry out strict calculations and control over the products owned by the company. In managing inventory, PT OAM also needs to determine a clear standard operating procedure (SOP). SOPs are important for controlling processes within the company (Frau & Lutz, 2014). In addition, in the era of globalization, PT OAM will experience a lot of competition. In order to survive in today's business environment, companies need to find ways to improve quality and maintain their competitive advantage (Tan, Lin, & Hung, 2003). PT OAM needs to different quality provide а product compared to existing products on the market. This is because differentiators are needed both in terms of price, taste and quality (Naim et al., 2020). One way that PT OAM does to ensure quality is by conducting product inspections. This visual inspection of the product is used to determine whether a product either partially or wholly deviates from specifications or not (Sablatnig, 1997). Quality management activities are also carried out with customer satisfaction surveys in collaboration with PT satisfaction OAM. Customer is an assessment of the comfort made by customers after getting company services (Taryana et al., 2021). In the company's operational activities, PT OAM will also

carry out product development on an ongoing basis. Where the development of this product will involve supplier companies and customers of PT OAM. This is so that product development can be faster and more efficient if it is done within a network of companies, suppliers and customers (Clark, 1989).

Operations Cost

PT OAM prepares operating costs for the next five years. Operating capital costs should always be based on the level of organizational needs (Baldenius, T., Dutta, S., & Reichelstein, 2007).

3. DISCUSSION

The jamu partnership business that PT OAM is planning, of course requires the right operational strategy, in managing and building the company going forward, operations management objectives, operating design, operations delivery and operations budget, so that the company will be able to compete well in the industry and jamu product market in Indonesia.

Operations Management Objective

PT OAM develops operational objectives through several stages, as shown in the tabel 3.1 below

Category	Goal Content					
$(Y I) f \cap \langle Y I)$	1. Do tolling cooperation					
	2. Do Product Development.					
	3. Provide infrastructure facilities for jamu partnerships					
Mid-term (Y1 to Y2)	1. Opened a representative for PT OAM on the island of Java					
	2. Established cooperation with shipping companies in inter-province on the island of Java.					
	3. Provide data server base					
Long-term (Y>2)	1. Implement quality management on an ongoing basis					
	2. Opened representatives of PT OAM outside Java					
	3. Establish cooperation with inter-provincial shipping companies outside Java					

Tabel 3.1 Operational Management Objective
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Source: Author, 2021.

Operations Design

An important decision in operations management is to determine what kind of product design and operations the company will produce. PT OAM focuses on jamu product design and jamu partnership design. PT OAM continues to develop with old products, increase usability, add variants and designs of product packaging. In conducting product development through the following stages:

a. Determine product variants. Determine product variants or new designs that will be developed or used as new PT OAM products.

b. Determine the formula.

After the evaluation has made a decision that a new type of product variant can be produced, a formula for the product to be made is immediately made.

c. Make a product sampling. After the formula has been determined.

After the formula has been determined, the product sampling is continued.

d. Distribute product sampling.

Distribute new product samples to several respondents to assess whether the new product produced can be accepted by the customer.

e. Conduct an evaluation.

Evaluate the responses given by the respondents, if the results of the product evaluation can be accepted by the customer, then proceed to the production process of the new product.

f. Production of products.

Every product that is ready for production with the brand, design and formula is sent to the tolling place from PT OAM to be produced. Here are some examples of jamu products and jamu package partnership on Figure 3.1 and 3.2 below.



Figure 3.1 PT OAM Design Product Jamu. Source: Author, 2021.



Figure 3.2 PT OAM Design Jamu Package Partnerships. Source: Author, 2021.

In addition to product design, PT OAM makes a process design with the aim of knowing the stages of the process to produce jamu products and jamu partnership packages. Process design for jamu products with tolling and jamu partnerships, as show in Figures 3.3, 3.4 and 3.5 below :

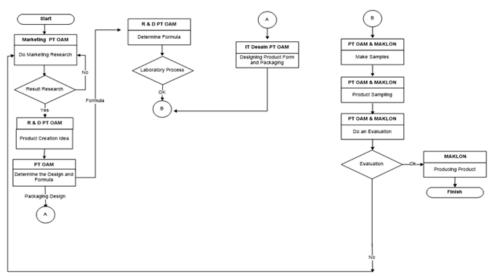


Figure 3.3 PT OAM Design Process Jamu Product Source: Author, 2021

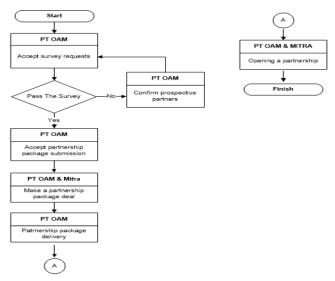


Figure 3.4 PT OAM Design Process Jamu Partnerships Source: Author, 2021

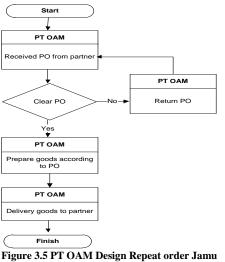


Figure 3.5 PT OAM Design Repeat order Jamu Source: Author, 2021.

Machine technology and а laboratory for making herbal medicine are prepared at the toll booth, while for the jamu partnership after becoming a partner of PT OAM, training and partner assistance will be provided. PT OAM for the procurement of goods is carried out at the toll booths and the furniture industry, so that for the layout of production activities carried out at the toll booths, the layout of the operational processes starting from production, warehouses and others can follow the provisions of Good Traditional Medicine Manufacturing Practices (CPOTB). year 2011. PT OAM has an office as the center of operational activities and has offices for several departments; the concept of the room is an open model with no inter-departmental barriers, for that it is necessary to determine the right seating layout so that it can facilitate communication and efficiency, lay out offices PT OAM in figure 3.6 below:





Figure 3.6 PT OAM Offices Lay out Source: Author, 2021

Operations Delivery

Operational delivery at PT OAM includes supply chain management, inventory planning and control, quality management and distribution channels.

The main goal of supply chain management at PT OAM is to deliver products to consumers on time to satisfy customers, reduce production costs, increase quality results, time efficiency and distribution planning to customers. The supply chain of PT OAM is the toll industry and the furniture industry, the toll industry is very dependent on several suppliers of raw materials, packaging materials, other auxiliary materials and suppliers of production machines in producing jamu products so that they can meet the demand for jamu products for PT OAM. Meanwhile, to produce jamu partnership package products in the form of booths and accessories, PT OAM has a furniture industry supplier that relies heavily on wood shops, paint shops, glass shops and banner printing shops.

PT OAM is a company whose products are obtained from suppliers in the form of finished goods, for that PT OAM only controls the inventory of goods or finished products in the form of jamu products with many variants and finished goods in the form of jamu partnership products, namely booths with completeness, while planning and inventory control is carried out following the forecast of annual sales that are assumed to be in monthly inventory. The following table 3.2 shows the planning and control of PT OAM's inventory within 5 years.

1st Year	2nd Year	3rd Year	4th Year	5th Year			
49	123	193	386	579			
29	64	134	268	402			
6	55	70	140	210			
2	15	50	100	150			
86	257	447	894	1341			
86	257	447	894	1341			
Assumption Forecast Inventory C - OAM (Jamu Product)							
1st Year	2nd Year	3rd Year	4th Year	5th Year			
129	1314	3214	6872	12822			
76	787	2110	4880	9027			
21	479	1270	2660	4902			
3	152	581	1546	3102			
229	2732	7175	15958	29853			
	49 29 6 2 86 86 st Inventory C - 1st Year 129 76 21 3	49 123 29 64 6 55 2 15 86 257 st Inventory C - OAM (Jame 1st Year 2nd Year 123 1314 76 787 21 479 3 152	49 123 193 29 64 134 6 55 700 2 15 50 86 257 447 86 257 447 10 10 10 11 10 10 10 129 1314 3dYear 3dYear 129 1314 3214 3214 76 787 2100 21 479 1270 3 152 581 581 581 581	49 123 193 386 29 64 134 268 6 55 70 140 2 15 50 100 86 257 447 894 86 257 447 894 st Inventory C - OAM (Jamu Product) Ist Year 2nd Year 3rd Year 4th Year 129 1314 3214 6872 76 787 2110 4880 21 479 1270 2568 3 152 581 1546			

 Tabel 3.2 Assumption of monthly inventory of PT OAM

Source: Author, 2021

In quality control, PT OAM focuses on inspection of goods coming from suppliers, handling stock of goods and checking goods out before reaching the customer, besides that PT OAM conducts customer satisfaction surveys after every transaction to get feedback from customers on the products and services that PT OAM has provided. The distribution channel of goods from PT OAM is a direct distribution channel, namely goods from PT OAM directly sent to partners, through the product purchase order process, both for partnership package products or repeat orders for jamu products.

Operations Cost

The operating cost budget assumptions at PT OAM are divided into 3 groups:

- a. Pre-operation costs consist of building renovation costs, permits, cafe displays and consultants incurred prior to the establishment of PT OAM.
- b. Asset costs, namely costs for purchasing goods needed for the office such as operational cars, delivery box cars, laptops, tables and chairs, warehouse shelves and others. The cost of this asset is assumed for 4 years from the first year and will be purchased in the 5th year assuming an increase of 5%.
- Operational costs are costs that are c. issued regularly to support PT OAM's operational activities such as electricity costs, telephone costs, water costs and others. The assumption of this operational cost is for costs that are paid once a year to be paid at the beginning of the year such as zoom fees, vehicle insurance costs, while for costs that are paid monthly and for cost increases every year from year 1 to year 5 are added. 5% increase.

4. CONCLUSION

The jamu partnership business is a potential business opportunity in Indonesia with the implementation of appropriate operational management through quality management, product and process design, layout, supply chain management, inventory planning and control as well as appropriate distribution channels oriented towards effectiveness and efficiency as well as productivity, will bring this business to compete and develop well.

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